

## Inverter Superlative Control

AC/DC TIG & MMA AC/DC TIG PULSE DIGITAL CONTROL WITH MEMORY PFC.\* CIRCUIT

### AC/DC TIG-MMA with Pulse Inverter Superlative

Full featured pulse welding AC-DC mode, they can adjustable AC squarewave frequency up to 250Hz, adjustable AC squarewave balance aiding control of cleaning and penetration, patented HF Microstart - prevent HF interference on localized electronic equipment.

Use the welder in DC mode for steel and AC mode for alloys. All three model also feature MMA welding functionality too. These machine will weld almost any metals.

#### FEATURES:

- Microprocessor control offers precise management of welding parameters and functions.
- Portable and Lightweight design offers rugged exterior and a flip down visor to protect panel from sparks and damage.
- Offers standard type pulse feature for AC and DC, and a special Advanced Pulse for AC for welding thin material, increasing travel speed and reduces warping.



 Most advance technology 3 Optional wave pattern when welding aluminum.

 Generator Friendly - Generator must be minimum of 5KVA and fitted with AVR (Auto Voltage Regulation)

\* PFC = Power Factor Correction













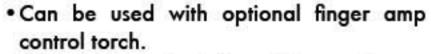
#### Consect Us: Craft Skill Co., Ltd.

You need help? Please fell free to call us:

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- Wave form control offers 3 types of wave form for AC welding: Sine Wave, Advanced Square Wave, and Soft Square Wave.
- Programmable Memory automatically saves last settings.
- Ideal for generator use with a Power Factor Correction (PFC) of greater than 99%.
- HF or Lift Arc capability in AC or DC modes.
- Offers programmable Stick functions which include hot start time, hot start intensity and arc force control.

NOTE: For generator use, this welder requires a Minimum of 6,500 watts of continuous output with a generator with a sine wave output.





strema VTA-25





VTA-500P

VTA SERIES

#### **ESTREMA**

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SPECIFICATION	VTA-210P	VTA-250P	VTA-320P	
INPUT POWER SUPPLY	220V ±15%, 1P 50-60HZ	380V ±15%, 3P 50-60HZ		
INCTALLED DOWED VVA	AL	0.0	10	

15 INSTALLED POWER KVA 9.0 4.6 17 **FUSE (DELAYED ACTION)** 20 22 Å 16 16 ٧ 0.997 0.95 POWER FACTOR MAX 0.95 0.95

NO LOAD VOLTAGE V 62

CURRENT RANGE A 5-210 5-250 5-320 5-500

DUTY CYCLE AT 40 °C % 60%

AC FREQUENCY/PULSE FREQUENCY 15 to 200Hz / DC 0.5-500Hz AC 0.5-10Hz

PULSE WIDTH 0.1-1.0s

PROTECTION CLASS IP23S

INSULATION CLASS F

PARAMETER MEMORY BLOCK 9

CLEANING EFFECT +30% -30%

PULSE TIME ON % / PULSE AMP (BASE) ADJ. 20 -80 % / 1-99% of Welding Amps

PRE-FLOW TIME / POST-FLOW TIME 0.1-9.9 sec./ 0-25 sec.

DIMENTIONS MM 430x208x410 490x255x480 490x255x480 490x255x480

WEIGHT KG. 17 25 27 29

UP-SLOPE/DOWN-SLOPE TIME SEC 0-10 sec./ 0-25 sec.

ANOTHER FUNCTION Hot Start/2T-4T/Cleaning Effect, Arc Force, Memory, Gas Check, AC Balance, AC Wave

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Complete Set :-











